

# LIMITED WARRANTY

Current warranty available at [www.lincolnelectric.com/warranty](http://www.lincolnelectric.com/warranty)



THE LINCOLN ELECTRIC COMPANY

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## STATEMENT OF LIMITED LIABILITY

The Lincoln Electric Company (Lincoln) warrants to the end user (purchaser) of all new welding and cutting equipment, electrode and flux (collectively called the "Goods") that it will be free of defects in workmanship and material.

This warranty is void if the equipment has been subjected to improper installation, improper care or abnormal operations.

## WARRANTY PERIOD <sup>(1)</sup> (2) (3) (4) (5) (6)

Lincoln will assume both the parts and labor expense of correcting defects during the warranty period. All warranty periods start from the date of purchase from a Lincoln Authorized Distributor or Lincoln Authorized Service Facility to the original end user or from the date of manufacture if proof of purchase is not available and are as follows:

### 7 Years

- Main power rectifiers on Idealarc® non-inverter type welders

### 3 Years

- All Lincoln welding machines, wirefeeders & plasma cutting machines
- Viking™ auto darkening helmets designated by product numbers ending in "-2" (ex: KXXX-2). Exceptions are listed under 2 Years

### 2 Years

- Auto darkening helmets, all other Viking™ helmets including 1740 Series helmets & 4x5 passive helmets

### 1 Year

- Handy MIG®, Handy Core®, Weld Pak™ HD
- All water coolers (internal or external models)
- All gas flow regulators
- All stick electrode, welding wire and flux (Contact your local Lincoln Sales Representative)
- Arc welding and cutting robots and robotic controllers
- All Weld Fume Control equipment, including portable units, central units, fire suppression and accessories (Does not include consumable items listed under 30 day warranty.)
- All welding and cutting accessories including wire feed modules, undercarriages, field installed options that are sold separately, unattached options, welding supplies, standard accessory sets and Magnum® products (Does not include expendable parts and guns/torches listed under 90 and 30 day warranties)
- All Pro-Torch™ TIG torches
- All plasma cutting torches
- All purchased non-expendable replacement parts
- Magnum® 250LX Spool Gun
- Push-Pull Guns
- VRTEX® 360 and VRTEX® Mobile

### 90 Days

- All Lincoln gun and cable assemblies and the Magnum® SG spool guns

### 30 Days

- All consumable items that may be used with the Weld Fume Control systems described above. This includes hoses, filters, belts and hose adapters.
- All Software
- Expendable Parts - Lincoln is not responsible for the replacement of any expendable part that is required due to normal wear.

## No Specified Time Period

- Red Line™ apparel products are warranted against manufacturing defects. Because applications vary, it is the user's responsibility to select the right product for each application. Red Line™ apparel products are not subject to warranty after use.
- Red Line™ safety glasses products are warranted to be free from manufacturing defects.

## CONDITIONS OF WARRANTY TO OBTAIN WARRANTY COVERAGE:

The purchaser must contact a Lincoln Authorized Service Facility (LASF). For assistance in locating an LASF go to [www.lincolnelectric.com/locator](http://www.lincolnelectric.com/locator)

Final determination of warranty on welding and cutting products will be made by Lincoln or Lincoln's Authorized Service Facility.

## WARRANTY REPAIR:

If Lincoln or Lincoln's Authorized Service Facility confirms the existence of a defect covered by this warranty, the defect will be corrected by repair or replacement at Lincoln's option.

At Lincoln's request, the purchaser must return, to Lincoln or its Authorized Service Facility, any "Goods" claimed defective under Lincoln's warranty.

## FREIGHT COSTS:

The purchaser is responsible for shipment to and from the Lincoln Authorized Service Facility.

## WARRANTY LIMITATIONS

**LINCOLN WILL NOT ACCEPT RESPONSIBILITY OR LIABILITY FOR REPAIRS MADE OUTSIDE OF A LINCOLN AUTHORIZED SERVICE FACILITY.**

**LINCOLN'S LIABILITY UNDER THIS WARRANTY SHALL NOT EXCEED THE COST OF CORRECTING THE DEFECT OF THE LINCOLN PRODUCT.**

**LINCOLN WILL NOT BE LIABLE FOR INCIDENTAL OR CONSEQUENTIAL DAMAGES (SUCH AS LOSS OF BUSINESS, ETC.) CAUSED BY THE DEFECT OR THE TIME INVOLVED TO CORRECT THE DEFECT.**

**THIS WRITTEN WARRANTY IS THE ONLY EXPRESS WARRANTY PROVIDED BY LINCOLN WITH RESPECT TO ITS PRODUCTS. WARRANTIES IMPLIED BY LAW SUCH AS THE WARRANTY OF MERCHANTABILITY ARE LIMITED TO THE DURATION OF THIS LIMITED WARRANTY FOR THE EQUIPMENT INVOLVED.**

**THIS WARRANTY GIVES THE PURCHASER SPECIFIC LEGAL RIGHTS. THE PURCHASER MAY ALSO HAVE OTHER RIGHTS WHICH VARY FROM STATE TO STATE.**

- (1) Equipment manufactured for the Lincoln Electric Company is subject to the warranty period of the original manufacturer.
- (2) All engines and engine accessories are warranted by the engine or engine accessory manufacturer and are not covered by this warranty.
- (3) AIR VANTAGE® 500 compressors are warranted by the compressor manufacturer and not covered by this warranty.
- (4) All MK Products are warranted thru MK Products and are not covered by this warranty. Contact 1-800-787-9707.
- (5) Lincoln Electric is not responsible for cable wear and consequential damage resulting from cable wear due to flexing and abrasion. End user is responsible for routine inspection of cables for possible wear and to remedy the issue prior to cable failure.
- (6) All Burny Kaliburn products are warranted thru Burny Kaliburn and are not covered by this warranty.  
Email: [burnykaliburntech@lincolnelectric.com](mailto:burnykaliburntech@lincolnelectric.com)