

013 DIE PACKAGE



Radius Dies

NO.	RADIUS	SIZE
5112*	5"	1 1/2"
5134*	5"	1 3/4"
5820*	5"	2" 180°
5824*	5"	2 1/4" 180°
5412*	5"	2 1/2"
5530*	5"	3"
4112	4"	1 1/2"
4134	4"	1 3/4"
4200	4"	2"
4414	4"	2 1/4"
4409	4"	2 1/2"
3112	3"	1 1/2"
3134	3"	1 3/4"
3200	3"	2"
3414	3"	2 1/4"

* Requires 41041 retainer

Back Shoes

NO.	PCS.	SIZE
1112	2	1 1/2"
1134	2	1 3/4"
1200	2	2"
4211	2	2 1/4"
4412	2	2 1/2"
1350	2	3"

Three-Quarter Shoes

NO.	SIZE
1036	1 3/4"
1046	2"
4413	2 1/4"
4415	2 1/2"
1351	3"

Half Shoes

NO.	SIZE
1038	1 1/2"
1040	1 3/4"
1045	2"
4416	2 1/4"
4410	2 1/2"
1352	3"

Reducing Dies

NO.	SIZE
780	2" to 1 3/4"
781	2 1/4" to 2"
782	2 1/2" to 2 1/4"
783	3" to 2 1/2"

Collet Sets

NO.	SIZE
1712	1 1/2"
1734	1 3/4"
1720	2"
1725	2 1/4"
1750	2 1/2"
1730	3"

Swage Dies

NO.	SIZE
112	1 1/2"
134	1 3/4"
178	1 7/8"
178	1 1/8"
130	3"

* For 2", 2 1/4", 2 1/2" IDs use male ball joint tools 550, 552, 553

Ball Joint Tooling

NO.	SIZE
550	1 3/4" - Male
552	2" - Male
553	2 1/4" - Male
554	2 1/2" - Male
555	1 3/4", 1 7/8", 2" - Female
556	2 1/4", 2 1/2" - Female
557	1 3/4" to 2 1/2" - Domer
558	2 1/2" to 2 3/4" - Domer

Arbor

NO.	SIZE
508	1 1/2" to 4"
498	Tip: 1 1/2" to 1 3/4"
499	Tip: 1 3/4" to 4"

Flaring Segments 45°

NO.	SIZE
440	1 1/2" to 2 1/2"

Segment Sets

NO.	SIZE
473	1 1/2" to 1 3/4"
474	1 3/4" to 2 1/8"
475	2 1/8" to 2 1/2"
476	2 1/2" to 3"

Accessories

NO.	DESCRIPTION
815	Die Holder
816	Die Holding Pin
825	Quick Disconnect Kit
835	Tube Cutter
852	Blank Plate
853	1 1/2" to 3 1/2" Flaring/Flanging Tool
855	Die Pins (35)
870	O-Rings-Rubber Assist.
892	Collet Holder
996	Rotation Dial
996	Rotation Dial
97091	Ruler - No Longer Available
97092	Huth Marking Pen - No Longer Available
950	Program Card System
OR	
980	Program Card System in Electronic Format